

DATE: JANUARY 31, 1997

MODEL YEAR: ALL

CHASSIS MODEL: UD1400

BULLETIN #: CL - 03

FILE IN THE CLUTCH SECTION OF THE TECHNICAL BULLETIN BINDER

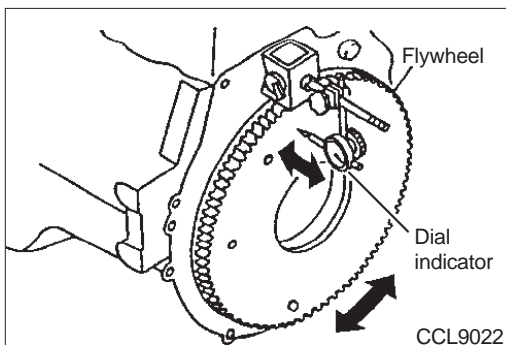
ENGINE FLYWHEEL RUNOUT CORRECTION

CORRECTION NOTICE:

The UD1400 Service Manual (pub. no. SMU41U3E00) requires a correction concerning the engine flywheel runout. Please make the required changes to the involved page as follows:

- Page CL-6-3 (Rev. 4/94) incorrectly states that engine flywheel runout (total indicator reading) should be less than 0.0059 in. (0.15 mm).

The correct engine flywheel runout (total indicator reading) should be less than 0.0039 in. (0.10 mm).



FLYWHEEL INSPECTION

- Check contact surface of flywheel for slight burns or discoloration. Repair flywheel with emory paper.
- Check flywheel runout.

**Runout (total indicator reading):
Less than 0.0039 in. (0.10 mm)**